

5b A2

1. A ceramic-molding binder
 containing a polyvinyl alcohol polymer having an ethyl
 content of 10 to 20%, a polymerization degree
 of 100 to 150, a saponification of 80 to 99.9
 and lactone ring content of 10 to 20%.

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15

20

16A3

~~5. A ceramic-molding composition, comprising 0.1
eight parts of the ceramic-molding binder according
a 1 or 2 per 100 weight parts of ceramic powder.~~

3bA³

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$$-1.94 \times 10^{-5} \times P + 0.044 \leq \text{content} \leq -1.39 \times 10^{-4} \times P + 0.42 \quad (\text{I})$$

25

2bA4

5

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15

add
A6